



PPG Industries  
Light Industrial Coatings

PPG Industries Australia Pty Limited  
ABN 82 055 500 939  
McNaughton Road Clayton Victoria 3168  
Locked Bag 888 Clayton South Victoria 3169  
Telephone: 61 3 9263 6000 Fax: 61 3 9263 6970



AMERCOAT™



# Product Information

**CC24 Amercoat** – Mix 4 parts CC24 pack “A” to 1 part 24000-BHARD pack “B” thin with Thinner 304

**182 Amercoat ZPK** – Mix 4 parts 182 pack “A” to 1 part 24000-BHARD pack “B” thin to 20% with Thinner 304.

**215 Rustfighter** – thin up to 20% with Thinner 445

**220 Styalux enamel** – thin to 25% with Thinner 445

**300 Quick Dry Enamel** – thin 25-30% with R303 - for hot days use R203 mineral Turps.

**302 MultiEtch** – Mix 1 part 302 pack “A” to 1 part 302 pack “B” thin up to 30% with Thinner 265

**304 Equipment Enamel** - thin 25-30% with R303 - for hot days use R203 mineral Turps.

**311 Hammertone**- this must **NOT** be thinned – use direct from can, Thinning will destroy Hammer pattern.

**328 Temtec** – thin to 25% with Thinner 737 or Amercoat 65.

**330 Acrylic lacquers** - thin 1 part 330 colour to 1½ parts R102 or R212 Reducer.

**363 Auto enamel** - thin 10-20% with R303 – for hot days use R203 mineral Turps.

**342 Spraying Enamel** - thin 10-20% with R303 – for hot days use R203 mineral Turps.

**342 Camouflage Enamel** – thin up to 15% with R203 Mineral Turps.

**367 Acrynamel** – thin up to 25% with R303 - for hot days use R203 mineral Turps. **DO NOT** use R103.

**369-9201 Urethane Additive** – 363 / 342 colours – 500mls per 4 litre

304 – 250mls per 4 litre

**NOTE: DO NOT** use in 300 QD Enamel

**370 Epotec Enamel** – mix 1 part 370 pack “A” 1 part 370-9005 pack “B” cleanup – R202 work on 12 m<sup>2</sup>/mix litre.

**375 EMH-Barmastic** – Mix 3 parts 375 pack “A” 1 part 375-9057 pack “B” cleanup – R202.

**390 EMH-Barmastic** – Mix 1 part 390 pack “A” + 1 part 390-9183 pack “B” cleanup – R202.

**400 Zincoat 10** - thin up to 15% with R303 - for hot days use R203 mineral Turps.



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**NEW SOUTH WALES**  
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Albury T (02) 6023 4891

**QUEENSLAND**  
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**402 Zinc Phosphate Primer** – thin up to 25% with R303 - for hot days use R203 mineral Turps.

**404NS** – thin up to 20% with R203 mineral Turps – **DO NOT** use R303.

**404 Auto Enamel Undercoat** – thin up to 20% with R303- for hot days use R203 mineral Turps.

**408 Epotec Primer** – Mix 4 parts 408 pack “A” to 1 part 414-9105 pack “B” thin to 20% with R202 for hot days use R270 Epoxy Slow reducer.

**408-5208 ARMY** – Mix 4 parts 408 pack “A” to 1 part 414-9153 pack “B” thin 40% with R270 for hot conditions use R298 Epoxy Extra Slow Reducer.

**408-6098 ARMY** – Mix 4 parts 408 pack “A” to 1 part 414-9153 pack “B” thin 40% with R270 for hot conditions use R298 Epoxy Extra Slow Reducer.

**408-6916 ARMY** – Mix 4 parts 408 pack “A” to 1 part 414-9153 pack “B” thin 40% with R270 for hot conditions use R298 Epoxy Extra Slow Reducer.

**EX-408 Epoxy Primer** – Mix 4 parts EX-408 pack “A” to 1 part 414-9153 pack “B” thin to 20% with R202 for hot days use R270 Epoxy Slow reducer .

**EX-428 Barrierprime** - Mix 4 parts EX-428 pack “A” to 1 part 414-9090 pack “B” thin to 15% with R202 for hot days use R270 Epoxy Slow reducer .

**411 Structural Primer** – thin up to 25% with R303 - for hot days use R203 Mineral Turps.

**422 Galvaplus** – thin up to 15% with R303 - for hot days use R203 mineral Turps.

**425 Zinc Phosphate Primer** – thin up to 25% R303 - for hot days use R203 mineral Turps.

**426 Vinyl Etch Primer** – Mix 2 parts by volume 426 to 1 part by volume R214 Vinyl Etch Reducer.

**426 Etch Pro** – thin up to 10% with R103 all purpose reducer.

**434 SPF60 Acrylic Primer Surfacer** – Use direct from can for filling, may be thinned with R100 or R103.

**436 Customwood Primer** – thin up to 50% with R100.

**439 Pink Spray putty** – use direct from can – **DO NOT** thin.

**440-9255 Polyethylene Plastic Primer** – **DO NOT** thin – Use direct from can.

**450N Amercoat** – Mix 3 parts 450N pack “A” to 1 part 1450N-BHARD pack “B” thin to 20% with Thinner 300.

**456 Zinc Phosphate Metal Primer** – thin up to 20% with R203 Mineral Turps.



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**460 Proseal** – thin up to 15% with R211 - for hot days use R203 Mineral Turps.

**469 Barrierprime** – Mix 9 parts 469 pack “A” to 1 part 469-9464 pack “B” thin 5% with R270 for hot conditions use R298 Epoxy Extra Slow Reducer.

**472 Rapid Epoxy Primer** – mix 1 part 472 pack “A” to 1 part 472-9077 pack “B” no thinning required clean up with R202.

**480 Chlorinated rubber** – thin up to 20% R122.

**484 Epoxy Primer Undercoat** - Mix 4 parts 484 pack “A” to 1 part 414-9929 pack “B” thin to 10% with R202 for hot conditions use R270 Epoxy Slow Reducer.

**499 Variable Mix Primer** – thin up to 25% with R303 - thin up to 20% with R203 Mineral Turps.

**512 Acrylic/Carmaster super clear** – thin 1 part clear to 1½ parts R102 or R212.

**528 Sealers** – can be thinned up to 25% with R100 reducer.

**531 MultiEtch** – thin up to 10% with Thinner 265.

**600 Duratec** – Mix 2 parts 600 pack “A” to 1 part 600-9115 pack “B” thin to 30% with R121 for brushing use R133 Brushing reducer.

**601 Barthane ARMY** – Mix 3 parts 601 pack “A” to 1 part 601-9074 pack “B” thin 20% with R145 for hot conditions use Barthane R178 Extra Slow reducer.

**604 Acrylic Urethane Enamel** – Mix 4 parts 604 pack “A” to 1 part

604-9016 Medium Hardener

604-9033 Slow Hardener

604-9062 Fast Hardener

604-9101 Standard hardener

604-9080 Satin Hardener

Thin with R125 604 Reducer for hot days use R250 Polythane reducer.



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**606 Paraglaze – Mix 2 parts 606 pack “A” to 1 part**

PH-4200 Standard Hardener

PH-4300 High Temp Hardener

Thin to 15% with

PS-6200 Standard Reducer

PS-6100 Low Temp Reducer

PS-6300 High Temp Reducer

**606 Glass Additive – Mix 2 parts 606 pack “A” to 1 part 606-9345 pack “B”**

Thin to 15% with

PS-6200 Standard Reducer

PS-6100 Low Temp Reducer

PS-6300 High Temp Reducer

**609 Colourcoat – Mix 4 parts 609 pack “A” to 1 part**

609-9083 Standard hardener

609-9262 Rapid Hardener

Thin to 40% with

PS-6200 Standard Reducer

PS-6100 Low Temp Reducer

PS-6300 High Temp Reducer

**620 Barrcryl ICF – Mix 4 parts 620 pack “A” to 1 part 620-9058 pack “B” thin to 50% with R141 for hot conditions use R282 Barrcryl Slow reducer.**



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**620 Glass Additive** - Mix 4 parts 620 pack "A" to 1 part 620-9805 pack "B" thin to 50% with R141 for hot conditions use R282 Barrcryl Slow reducer. .

**625 Polythane** – Mix 2 parts 625 pack "A" to 1 part 625-9225 pack "B" thin to 15% with R250 for hot conditions use R251Polythane Slow Reducer.

**625 Polythane 4+1** - Mix 4 parts 625 pack "A" to 1 part 625-9807 pack "B" thin to 30% with R250 for hot conditions use R251Polythane Slow Reducer.

**630 Polywood Gloss** – Mix 1 part 630 pack "A" to 1 part 630-9276 pack "B" thin to 25% with R155.

**630 Polywood Satin** – Mix 2 parts 630 pack "A" to 1 part 630-9351 pack "B" thin to 25% with R155.

**706 Paraglaze Basecoat** – Mix 1 part 706 pack "A" to 1 part thinner

PS-6200 Standard Reducer

PS-6100 Low Temp Reducer

PS-6300 High Temp Reducer

**712 Hammerfin** - this must **NOT** be thinned – use direct from can.

**783 Ameretch** – thin up to 50% with Thinner 265.

**940 fast cure primer** – Mix 1 part 940 pack "A" to 1 part 94000-BHARD pack "B" thin up to 20% Thinner 304.

**977 Iso-Free** – Mix 3 parts pack "A" to 1 part pack "B" 97700-BHARD thin to 25% with Thinner 300.

#### NEW CARMASER PRODUCTS:

**CP-8550 GP 2 Pack Primer Filler** – Mix 4 parts CP-8550 pack "A" to 1 part

CH-5100 Fast Hardener

CH-5200 Normal Hardener

Thin 10-30% with CS-3800 GP 2 Pack Reducer.



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**CP-6120 2-Pack Hi Build Primer Filler** – Mix 4 parts CP-6120 pack “A” to 1 part

CH-5100 Fast Hardener

CH-5200 Normal Hardener

Thin 10-30% with CS-3800 GP 2 Pack Reducer.

**CC-9550 GP 2-Pack Clearcoat** – Mix 2 parts CC-9550 pack “A” to 1 part

CH-5200 Normal Hardener

CH-5300 Slow Hardener

Thin 10% with CS-3800 GP 2 Pack Reducer.

**CC-9240 HS 2-Pack Clearcoat** – Mix 2 parts CC-9550 pack “A” to 1 part

CH-5200 Normal Hardener

CH-5300 Slow Hardener

Thin 10% with CS-3800 GP 2 Pack Reducer.

**CC-7120 2-Pack Speed Clearcoat** – Mix 4 parts CC-7120 pack “A” to 1 part

CH-5200 Normal Hardener

CH-5300 Slow Hardener

Thin 10% with CS-3800 GP 2 Pack Reducer.



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**NEW PARAGLAZE PRODUCTS:**

**PP-1550 Multiprime** – Mix 4 parts PP-1550 pack “A” to 1 part

PH-4100 Low Temp Hardener

PH-4200 Standard Hardener

Thin 10-30% with –

PS-6100 Low Temp Reducer

PS-6200 Standard Reducer

PS-6300 High Temp Reducer

**PP-2500 Tint & Prime** – Mix 4 parts PP-2500 pack “A” to 1 part

PH-4100 Low Temp Hardener

PH-4200 Standard Hardener

Thin 20-40% with –

PS-6100 Low Temp Reducer

PS-6200 Standard Reducer

PS-6300 High Temp Reducer

**PP-3860 Prime & Fill** – Mix 4 parts PP-3860 pack “A” to 1 part

PH-4100 Low Temp Hardener

PH-4200 Standard Hardener

Thin 10-30% with –

PS-6100 Low Temp Reducer

PS-6200 Standard Reducer

PS-6300 High Temp Reducer



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**PP-6000 Ultraseal** – Mix 3 parts PP-6000 pack “A” to 1 part

PH-4200 Standard Hardener

PH-4300 High Temp Hardener

Thin 50% with –

PS-6100 Low Temp Reducer

PS-6200 Standard Reducer

PS-6300 High Temp Reducer

**PC-3900 Extra Flow Clearcoat** – Mix 2 parts PC-3900 pack “A” to 1 part

PH-4200 Standard Hardener

PH-4300 High Temp Hardener

Thin 10% with –

PS-6100 Low Temp Reducer

PS-6200 Standard Reducer

PS-6300 High Temp Reducer

**PC-5950 Ultra Finish Clear** – Mix 2 parts PC-5950 pack “A” to 1 part

PH-4200 Standard Hardener

PH-4300 High Temp Hardener

Thin 10% with –

PS-6100 Low Temp Reducer

PS-6200 Standard Reducer

PS-6300 High Temp Reducer



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**PC-5870 Panel Clearcoat**– Mix 4 parts PC-5870 pack “A” to 1 part

PH-4200 Standard Hardener

PH-4300 High Temp Hardener

Thin 50% with –

PS-6100 Low Temp Reducer

PS-6200 Standard Reducer

PS-6300 High Temp Reducer

**AP-4440 Etch Primer** – Mix 1 part AP-4440 pack “A” to 1 part AH-4450 pack “B” **NO THINNING REQ**

**AP-4110 Epoxy Primer** – Mix 5 parts AP-4110 pack “A” to 1 part AH-4120 pack “B” Thin 0-15% with –

PS-6100 Low Temp Reducer

PS-6200 Standard Reducer

PS-6300 High Temp Reducer

**AP-4990 Plas Stik Primer** - **DO NOT** thin – Use direct from can.

**AA-Plastics Cleaner** - **DO NOT** thin – Use direct from can.



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